

Work Order ID 149135

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149135

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Item ID: D4653-041

Revision ID:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Vent Manifold Assembly

Start Date: 7/14/2016 Start Qty: 12.00

Required Date: 7/19/2016 Req'd Qty: 12.00

12

12

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: DAS 21

QC: 9-89

Date: JUL 20 2016 Tooling:

Date:

Date: SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D4653	REV A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

6 FF SEP 20 2016

170

170

Small Fab

0.00

Small Fab

Memo

0.16

INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG

BATCH #: M 118348

6 FF SEP 20 2016

180

180

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.04

6 FF SEP 20 2016

SEP 20 2016

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Item ID: D4653-041**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Vent Manifold Assembly**Start Date:** 7/14/2016 **Start Qty:** 12.00***12*****Cust Item ID:****Required Date:** 7/19/2016 **Req'd Qty:** 12.00***12*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run****Start*****NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop*****NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>St224A</u>	0.00							
190									
Packaging	Memo	0.02							
Packaging									
200	QC21 - Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.20							
Quality Control									

b DAS
6
9-00

SEP 21 2016

DAS
21
9-89

SEP 21 2016

2m 11/09/21

Picklist Print

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Work Order ID: 149135

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Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 7/14/2016

Required Date: 7/19/2016

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4653-3		Manufactured	No			110	Each	0.0000	1	12			
D4653-3													
Collar													
D4653-045		Manufactured	No			170	Each	25.0000	2	24			
D4653-045													
Fitting Assembly													

**

**

Location

Loc Qty

Loc Code

ST117

25

122610

1

127521

24

B 149105

B 149106

DAS

30

9-89

SEP 14 2016

1

2

12

9

SEP 20 2016

6